## AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

- 1. (Currently Amended) A spark plug, comprising:
  - a partially cylindrical insulator element;
  - a housing enclosing the partially cylindrical insulator element; and
- a connection including at least one material bond by which the partially cylindrical insulator element and the housing are connected to one another; and

an interlayer produced prior to the connection and by which the partially cylindrical insulator element and the housing are connected with one another, wherein:

the interlayer is one of applied and attached to the partially cylindrical insulator element;

the interlayer is attached to the housing using at least one material bond;

a gap is located between the housing and the interlayer in a region of a section lying closer to a base part of the partially cylindrical insulator element; and

the interlayer is connected to the housing in a second section further away from the base part.

2. (Original) The spark plug according to claim 1, wherein:

the partially cylindrical insulator element includes a base part, and a diameter further from a combustion chamber of the partially cylindrical insulator element at least one of remains approximately equal and increases with an increasing distance from a free end of the base part in an entire region surrounded by the housing.

(Original) The spark plug according to claim 1, wherein:
 the partially cylindrical insulator element includes a base part, and

an inner diameter of the housing in a region of the connection at least one of remains the same and increases with an increasing distance from a free end of the base part.

- 4. (Original) The spark plug according to claim 1, wherein: the partially cylindrical insulator element includes a base part, and a diameter of the partially cylindrical insulator element in a region on a side further from the base part adjoining a region surrounded by the housing is approximately equal to a largest diameter of the partially cylindrical insulator element in a region surrounded by the housing.
- 5. (Original) The spark plug according to claim 1, wherein: the partially cylindrical insulator element includes a base part, the housing includes at least one tubular section in which a diameter of the partially cylindrical insulator element is only slightly smaller than an inner diameter of the housing at the same distance to a free end of the base part, and a connection along a circumference of the partially cylindrical insulator element closes a gap between the partially cylindrical insulator element and the housing.
- 6. (Original) The spark plug according to claim 5, further comprising at least one of: a first tubular section arranged near a free end of the base part; and a second tubular section arranged further away from the base part.
- 7. (Original) The spark plug according to claim 1, wherein:
  the connection includes at least one of a soldered connection, a
  welded connection, and an adhesive connection.
- 8. (Original) The spark plug according to claim 1, wherein: the housing includes at least one tubular section, and a diameter of the partially cylindrical insulator element is slightly larger than an inner diameter of the housing, when the partially cylindrical insulator element

3

NY01 656827 v 1

is not in place, at the same distance to a free end of a base part of the partially cylindrical insulator element.

9. (Previously Presented) The spark plug according to claim 8, wherein:

the connection further includes a friction-lock connection aligned in a radial direction, and the friction-lock connection is produced by an installation of the partially cylindrical insulator element into the housing, the housing having a higher temperature than the partially cylindrical insulator element at a time of the installation.

- 10. (Canceled).
- 11. (Currently Amended). The spark plug according to claim [[10]] 1, wherein: the interlayer extends into regions outside the connection.
- 12. (Canceled).
- 13. (Currently Amended) The spark plug according to claim [[12]] 1, wherein: another gap is located between the partially cylindrical insulator element and the interlayer in a region of a third section of the interlayer further away from the base part.
- 14. (Original) The spark plug according to claim 1, wherein: the partially cylindrical insulator element includes a ceramic, and a surface of the ceramic is treated in a region of the connection such that a load capacity of the connection is increased.
- 15. (Original) The spark plug according to claim 1, wherein: the connection forms at least a significant portion of a cohesion of the housing and the partially cylindrical insulator element.
- 16. (Withdrawn) A method for producing a spark plug that includes a partially cylindrical insulator element, a housing enclosing the partially cylindrical insulator

4

element, and a connection including at least one of at least one material bond and a friction-lock connection aligned in a radial direction and by which the partially cylindrical insulator element and the housing are connected to one another, the method comprising the step of:

one of welding and soldering the housing to the partially cylindrical insulator element.

17. (Withdrawn) A method for producing a spark plug that includes a partially cylindrical insulator element, a housing enclosing the partially cylindrical insulator element, and a connection including at least one of at least one material bond and a friction-lock connection aligned in a radial direction and by which the partially cylindrical insulator element and the housing are connected to one another, the method comprising the steps of:

connecting the partially cylindrical insulator element and the housing with one another using an interlayer produced prior to the connection;

one of applying and attaching the interlayer to the partially cylindrical insulator element; and

attaching the interlayer to the housing in accordance with the at least one of the at least one material bond and the friction-lock connection.

18. (Withdrawn) The method according to claim 17, further comprising the step of: shrink-fitting the housing onto the partially cylindrical insulator element.